

LARGE SIZE QUICK MEASUREMENT SYSTEM **CODE QMS-A450**





SPECIFICATION

SPECIFICATION					
Optical lens		dual-field dual-telecentric low-distortion lens			
Measurement range		wide view field	small view field		
		500×400mm	430×350mm		
Measurement *	without stitching	±3µm ^①	±1µm②		
Accuracy	with stitching	±(5+0.02L)µm ^③	±(3+0.02L)µm ⁽⁴⁾		
Donostobility	without stitching	±1µm	±0.5µm		
Repeatability	with stitching	±2µm	±1.5µm		
Travel range (X×Y×Z)		410×340×250mm	410×340×250mm		
Magnification		3.6X	14.2X		
	transmission light	telecentric illuminator, green light			
Illumination system	surface light	vertical illuminator, high angle ring white light vertical illuminator, 4-zone low and medium angle ring white light (eletric) vertical illuminator, circular (directional) green light (eletric)			
	coaxial light (optional)	vertical illuminator, white light			
Glass stage size	•	520×420mm			
Max. weight of v	vorkpiece	25kg			
Measurement time		<2s			
Measurement data		2D measurement			
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz			
Power supply		220V, 50Hz, 1200W			
Dimension (L×W×H)		1060×824×1818mm			
Weight		800kg			

- * The optimum temperature is 20°C±1°C
- 10 Within 73×49mm, on focal position and environment temperature at 20°C±1°C 20 Within 16×12mm, on focal position and environment temperature at 20°C±1°C 30 Within 450×360mm, on focal position and environment temperature at 20°C±1°C
- Within 387×315mm, on focal position and environment temperature at 20°C±1°C



- One or more workpieces can be measured by one step operation
- Place workpieces at any position
 Focus and measure automatically

STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Software	1 pc

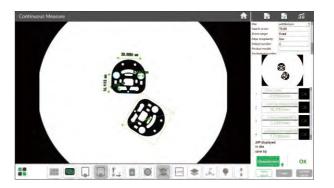
OPTIONAL ACCESSORY

Coaxial light illumination	QMS-43-A1
Data transimission function of software	QMS-23-D1
CAD import function of software	QMS-23-C1
Laser sensor	QMS-43-SJ1
Foot-switch	QMS-43-FS1

Software (included)

■ Automatically measure widths, holes, rings, angles at the same time, simple and efficient.





• Measuring result can be stored automatically. OK items and NG items can be counted automatically.







QUICK MEASUREMENT SYSTEMS (WITHOUT STITCHING)





QMS-A110 QMS-A200

SPECIFICATION

Code		QMS-A110	QMS-A200		
Optical lens		low-distortion lens, single-field telecentric Ø100mm	dual-field dual-telecentric low-distortion lens wide view field: Ø150mm small view field: Ø50mm		
View field range		100×80mm	wide view field	small view field	
view neiu ran	ige 	100~0011111	150×110mm	50×35mm	
Measurement	range (X×Y)	98×78mm	148×108mm	48×33mm	
Measurement	: accuracy*	±3µm ①	±5µm②	±2µm ^③	
Repeatability		±1µm	±1µm	±0.5µm	
Magnification		3.5X	1.9X	5.75X	
Z axis travel range		75mm	75mm		
Glass stage size		150×150mm	175×175mm		
Max. weight of workpiece		5kg			
Measurement	time	<2s			
Measurement	data	2D measurement			
Power supply	,	220V, 50Hz, 600W			
	back light telecentric illuminator, green light				
Illumination system ring light 4-zone circular white high light circular (directional) low-angle green light (eletric)					
	coaxial light (optional)	vertical illuminator, white light			
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz			
Dimension (L	×W×H)	560×234×685mm	638×336×885mm		
Weight		45kg	60kg		

^{*} The optimum temperature is 20°C±1°C

- ① Within 80×64mm, on focal position and environment temperature at 20°C±1°C
- ② Within 120×88mm, on focal position and environment temperature at 20°C±1°C
 ③ Within 40×28mm, on focal position and environment temperature at 20°C±1°C



- One or more workpieces can be measured by one step operation
- Place workpieces at any position
- Focus and measure automatically

STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Software	1 pc

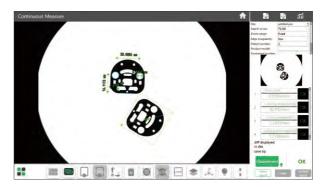
OPTIONAL ACCESSORY

Coaxial light illumination	QMS-23-A3 (for QMS-A110) QMS-23-A4 (for QMS-A200)	
Data transimission function of software	QMS-23-D1	
CAD import function of software	QMS-23-C1	
Foot-switch	QMS-43-FS1	

Software (included)

■ Automatically measure widths, holes, rings, angles at the same time, simple and efficient.





• Measuring result can be stored automatically. OK items and NG items can be counted automatically.







QUICK MEASUREMENT SYSTEMS (WITH STITCHING)





QMS-A220 QMS-A320

SPECIFICATION							
Code		QMS-A220		QMS-A315		QMS-A320	
Optical lens		dual-field dual-telecentric low-distortion lens					
		wide view field: Ø100mm small view field: Ø25mm		wide view field: Ø100mm small view field: Ø25mm		wide view field: Ø150mm small view field: Ø50mm	
View field rang	10	wide view field	small view field	wide view field	small view field	wide view field	small view field
view field failg	je	93×62mm	30×20mm	100×80mm	25×20mm	150×110mm	50×35mm
Measurement	range	200×200mm	130×130mm	300×200mm	230×130mm	300×210mm	200×135mm
Measurement	without stitching	±3µm①	±1µm②	±3µm①	±1µm②	±5µm③	±2µm ^④
accuracy *	with stitching	±(5+0.02L)µm⑤	±(3+0.02L)µm®	±(5+0.02L)µm⑦	±(3+0.02L)µm®	±(7+0.02L)µm ⁽⁹⁾	±(4+0.02L)µm ¹
Repeatability	without stitching	±1µm	±0.5µm	±1µm	±0.5µm	±1µm	±0.5µm
Repeatability	with stitching	±2µm	±1.5µm	±2µm	±1.5µm	±2µm	±1.5µm
Magnification		2.8X	11X	1.9X	5.75X	1.9X	5.75X
Travel range ()	(×Y×Z)	120×140×75mm 205×125×75mm		150×100×75mm			
Glass stage size		249×229mm 3		318×268mm		318×268mm	
Max. weight of workpiece		5kg					
Measurement	time	<2s					
Measurement	data	2D measurement					
Power supply		220V, 50Hz, 600W					
	back light	telecentric illuminator, green light					
Illumination ring light		4-zone circular white high light circular (directional) low-angle green light (eletric)					
coaxial light (optional) vertical illuminator, white light							
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz					
Dimension (L×W×H)		532×480×766mm		532×497×766mm		669×510×883mm	
Weight		50kg 60kg		60kg		68kg	

- * The optimum temperature is 20°C±1°C
 - ① Within 80×64mm, on focal position and environment temperature at 20°C±1°C
 - ② Within 20×16mm, on focal position and environment temperature at 20°C±1°C
 - ③ Within 120×88mm, on focal position and environment temperature at 20°C±1°C
- 4 Within 40×28mm, on focal position and environment temperature at 20°C±1°C

(a) Within 180×28mm, on focal position and environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 117×117mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 270×180mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 207×117mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 270×189mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 207×121mm, on focal position, environment temperature at 20°C±1°C.



- One or more workpieces can be measured by one step operation
- Place workpieces at any position
 Focus and measure automatically

STANDARD DELIVERY

Main unit	1 pc	
Computer	1 pc	
Software	1 pc	

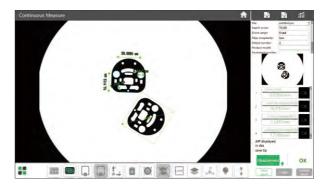
OPTIONAL ACCESSORY

Coaxial light illumination	QMS-23-A3 (for QMS-A220C, QMS-A315C)	
Coaxiai light mummation	QMS-23-A4 (for QMS-A320C)	
Data transimission function of software	QMS-23-D1	
CAD import function of software	QMS-23-C1	
Laser sensor	QMS-43-SJ1 (for QMS-A315C)	
Foot-switch	QMS-43-FS1	

Software (included)

Automatically measure widths, holes, rings, angles at the same time, simple and efficient.





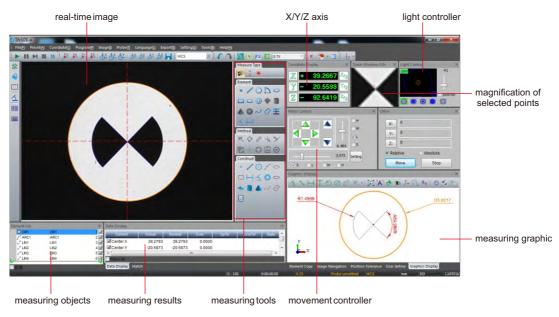
■ Measuring result can be stored automatically. OK items and NG items can be counted automatically.





SOFTWARE (INCLUDED)

■ Refer to page 409~410 for details



CNC VISION MEASURING SYSTEMS





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.

 Servo motors for X, Y, Z axis
- SPC function for large quantity measurement
- Measuring software is included (page 395~396)

MOTORIZED ZOOM LENS IS OPTIONAL lens with built-in coaxial light (included) computer is included programmable segmented ring light (included) controller ISD-V220CNCA

STANDARD DELIVERY

STANDARD DELIVERY		
Main unit	1 pc	
Software	1 pc	
Computer	1 pc	
24" Display	1 pc	
Len with coaxial light	1 pc	
Controller	1 pc	
Calibration glass chart	1 pc	
Laser positioner	1 pc	
Clay	1 pc	
Anti-dust cover	1 pc	



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



SPECIFICATION

Code		ISD-V220CNCA	ISD-V270CNCA	ISD-V370CNCA			
Measuring range (X×Y×Z)		220×120×150mm	270×170×150mm	370×270×150mm			
Stage size		450×280mm	500×330mm	606×466mm			
Glass stage size	;	306×196mm	350×250mm	450×350mm			
Resolution of X/	Y/Z axis	0.5µm	·	·			
Accuracy of X/Y axis		≤(2.5+L/100)µm (L is the measuring leng	th in mm)	≤(3.5+L/100)µm (L is the measuring length in mm)			
Repeatability of	X/Y axis	2µm					
Objective		0.7X~4.5X (zoom)					
Working distance	Working distance		92mm				
Magnification	Magnification		33.0X~208.6X (on 24" monitor)				
Camera		Giga-bit network camera					
Illumination surface		coaxial light, programmable segmented ring light					
mummation	contour	adjustable LED light	adjustable LED light				
View field (diago	onal length)	1.5~10.8mm					
Max. height of w	orkpiece	150mm					
Max. weight of w	vorkpiece	30kg					
Operation system		Windows 7/8/10					
Drive method		automatic					
Power supply		220V, 50/60Hz	220V, 50/60Hz				
Dimension (L×W×H)		760×600×900mm	760×600×900mm	970×670×940mm			
Weight		146kg	168kg	266kg			

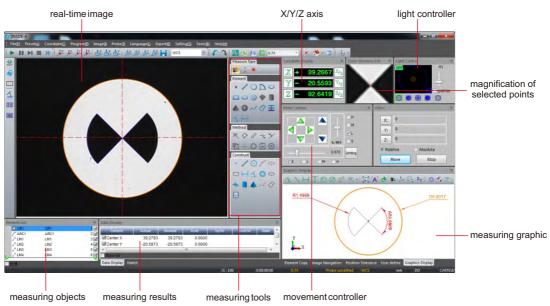
OPTIONAL ACCESSORY

0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 16.5~104.3X (on 24" monitor)
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 66~417.2X (on 24" monitor)
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Office software	Code: 7313-OFFICE
Desk	Code: ISD-V-DESK



SOFTWARE (INCLUDED)

■ Refer to page 409~410 for details





CNC VISION MEASURING SYSTEMS





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
 Servo motors for X, Y, Z axis
 SPC function for large quantity measurement

SPECIFICATION

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Code		ISD-V500N	ISD-V500HN		
Measuring range (X×Y×Z)		470×370×200mm	470×370×400mm		
Stage size		786×636mm			
Glass stage size		570×470mm			
Resolution of X/Y/Z a	xis	0.5µm			
Accuracy of X/Y axis		≤(2.5+L/200)µm (L is measuring length in n	nm)		
Repeatability of X/Y a	ıxis	2μm			
Objective		0.7X~4.5X (zoom)			
Working distance		92mm	92mm		
View field (diagonal le	ength)	1.7~11.1mm			
Magnification		20X~128X (on 19.5" monitor)			
Camera		1/2" color CCD, 0.4M pixel			
Illumination	surface	coaxial light, programmable segmented ring	coaxial light, programmable segmented ring light		
illullillation	contour	adjustable LED light	adjustable LED light		
Max. height of workp	ieces	200mm	400mm		
Max. weight of workp	ieces	30kg			
Operation system		Windows 7/10			
Drive method		automatic			
Power supply		220V, 50/60Hz			
Dimension (L×W×H)		1270×1200×1870mm	1270×1200×2070mm		
Weight		870kg	900kg		



STANDARD DELIVERY

Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



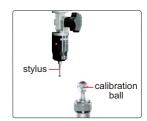
lens with coaxial light (included)



programmable segmented ring light (included)

OPTIONAL ACCESSORY

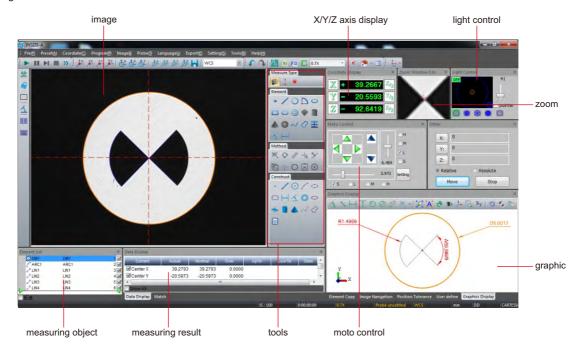
OF HONAL ACCESSOR			
0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 10~64X (on 19.5" monitor)		
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 40~256X (on 19.5" monitor)		
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball		
Office software	Code: 7313-OFFICE		



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

SOFTWARE (INCLUDED)

■ Refer to page 409~410 for details





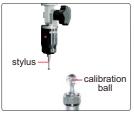
CNC VISION MEASURING SYSTEMS



lens with coaxial light (included)



programmable segmented ring light (included)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm







- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
 Serve motors for X, Y, Z axis
- SPC function for large quantity measurement

STANDARD DELIVERY

<u> </u>	
Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Computer	1 pc
19.5" display	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



SPECIFICATION

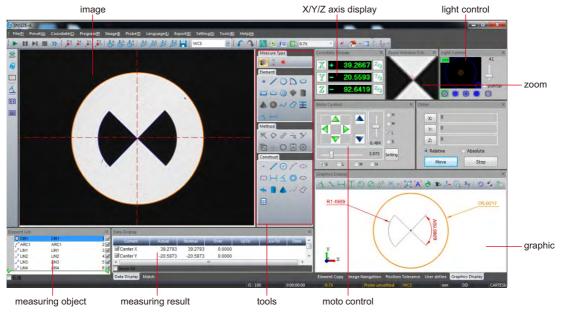
Code		VMM-L600CN	VMM-L601CN	VMM-L800CN	VMM-L1000CN	VMM-L1200CN
Measuring ran	ge (X×Y×Z)	600×600×150mm	600×900×150mm	800×1000×200mm	1000×1200×200mm	1200×1500×200mm
		640×770mm	640×1070mm	1208×885mm	1408×1085mm	1708×1285mm
	tion of X/Y/Z axis 0.5µm					
Accuracy of X						
Repeatability of		2µm		,		
Objective		0.7X~4.5X (zoom)				
Working dista	nce	92mm				
View field (diagonal leng	jth)	1.7~11.1mm				
Magnification	on 20X~128X (on 19.5" monitor)					
Camera		1/2" color CCD, 0.3M	pixel			
Illumination	surface	coaxial light, programr	mable segmented ring l	ight		
mummation	contour	adjustable LED light				
Max. height of	Max. height of workpiece 150mm 200mm					
Max. weight of	f workpiece	30kg				
Operation sys	tem	Windows 7/8/10				
Drive method		automatic				
Guide rail	linear guider					
Power supply	pply 100~240V, 50/60Hz					
Operation env	ironment	temperature: 20±2°C,	temperature variation:	<1°C/h, <2°C/24h, <1°C	C/m; humidity: 55%~659	%
Dimension (L×W×H) 1500x1300x1510mm 1800x1300x1510mm 2170x2380x1560mm 2370x2580x1560mm 2570x288			2570x2880x1560mm			
Weight 1281kg 1500kg 3260kg 3750kg 4520kg				4520kg		

OPTIONAL ACCESSORY

0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 10~64X (on 19.5" monitor)
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 40~256X (on 19.5" monitor)
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Office software	Code: 7313-OFFICE

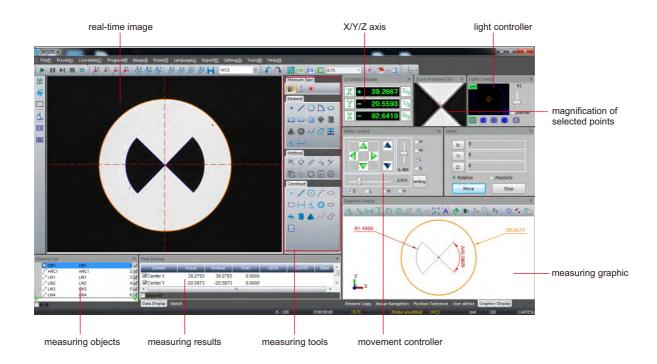
SOFTWARE (INCLUDED)

■ Refer to page 409~410 for details

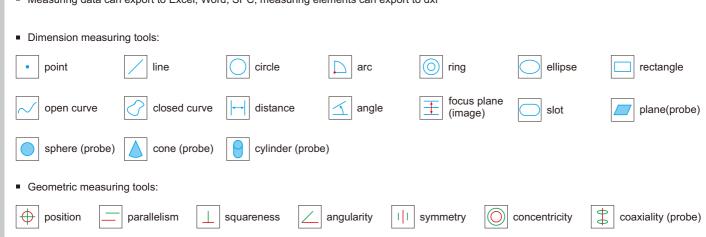


VISION MEASURING SOFTWARE

SOFTWARE FOR VISION MEASURING SYSTEMS ISD-V SERIES, ISD-H SERIES, ISD-VMM SERIES AND VMM-L SERIES



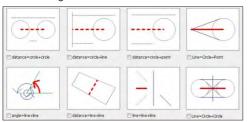
- Operation system: Windows 7/10
- Language: Énglish
- Control features: assistant focus (manual machines), auto focus (CNC machines), auxiliary light control, motion controlled by mouse (CNC machines), auto zoom lens (CNC machines)
- Image measuring methods: intelligent automatic edge detect, select points of an area, select points from multiple parts, select points via mouse, select adjacent points, select points via cross line, magnify to select points, comparatively select points, select points via probe, edge point, contour point
- Constructable elements: point, line, circle, arc, ellipse, rectangle, distance, angle, ring, slot, plane, cone, open curve, closed curve
- Support fixture (CNC machines), scanning, image navigation, user define, pixel calibration
- Measuring by image and probe, image and probe can be synchronized
- Measuring by image and probe, image and probe can be synchronized
 Measuring data can export to Excel, Word, SPC, measuring elements can export to dxf



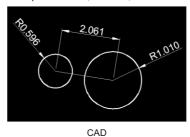
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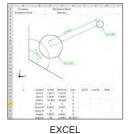
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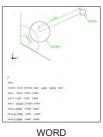
Measuring and element construct methods:



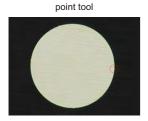
■ Export to CAD, EXCEL, WORD



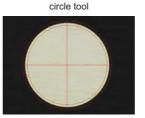




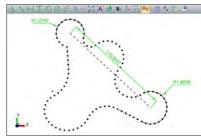
Edge-detection:



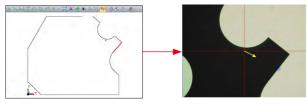




Contour scanning:

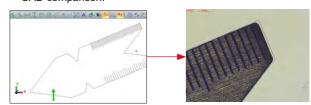


CAD measuring:



import CAD drawing, set the datum, establish coordinate system, then the software will automatically measure

CAD comparison:

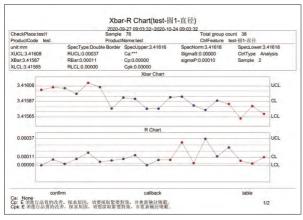


import CAD drawing, set the datum, then compare real-time image with CAD drawing

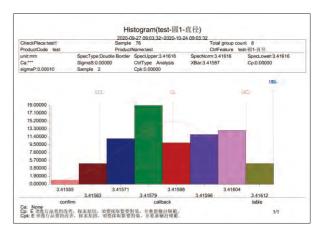
■ Profile scanning:



■ SPC analysis, import the measuring data to SPC module, generate Xbar-R chart, Xbar-S chart, Mid-R chart, X-Rs chart, Histogram, Sigma A and Sigma S chart, Cpk process chart, Process state analyse chart, Single proscess advice analyse chart







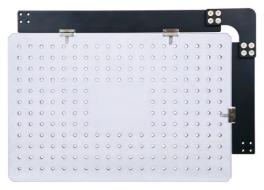
Histogram



JIG SET FOR VISION MEASURING SYSTEM CODE ISY-700

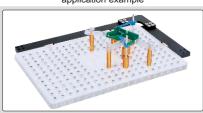






ISY-700

application example



Product	Code	Size (mm)	Quantity
clip	ISY-700-90001	7×34	4
clip	ISY-700-90002	Ø1.5×24	4
-	ISY-700-90003	Ø1.5×50	4
clip stand	ISY-700-90004	Ø4×20	8
	ISY-700-90005	Ø4×46	3
spherical support head	ISY-700-90006	I	4
stand	ISY-700-90007	Ø6×10	6
25008	ISY-700-90008	Ø6×25	6
	ISY-700-90019	Ø6×6	3
stand	ISY-700-90009	Ø9×7	3
	ISY-700-90010	Ø9×10	6
30012	ISY-700-90011	Ø9×20	6
	ISY-700-90012	Ø9×25	6
stand	ISY-700-90013	Ø12×10	6
30076	ISY-700-90014	Ø12×25	6
stand for slice	ISY-700-90015	Ø6×10	4
parts	ISY-700-90016	Ø9×10	4
•	ISY-700-90017	Ø12×10	4
stand with fine adjustment	ISY-700-90018	Ø12×20~25	2

Product	Code	Size (mm)	Quantity
adapter for square support	ISY-700-90020	ı	2
clamping screw	ISY-700-90021	-	4
L-shaped positioning plate	ISY-700-90022	50×50×6	1
sliding support plate	ISY-700-90023	30×12×5	4
square support	ISY-700-90024	20×16×16	1
base for square support	ISY-700-90025	45×16×6	1
spring stand	ISY-700-90026	-	1
acrylic sliding support plate	ISY-700-90028	45×12×5	8
wrench	ISY-700-90029	М3	1
acrylic base plate	ISY-700-90030	300×200×12	1

HIGH-DEFINITION VISION MEASURING SYSTEMS

- High-definition imageLarge view field
- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed

STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc





ISD-H210

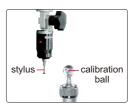
computer is included

SPECIFICATION

Code	ISD-H210	ISD-H320	ISD-H430	
Measuring range (X×Y×Z)	200×100×150mm	300×200×150mm	400×300×150mm	
Stage size	404×228mm 500×330mm		606×466mm	
Glass stage size	260×160mm	350×250mm	450×350mm	
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(3.5+L/100)µm (L is th	e measuring length in mr	n)	
Repeatability of X/Y axis	2µm			
Objective	0.58X~7.5X (zoom)			
View field (diagonal length)	1.4mm~14mm			
Working distance	82mm			
Magnification	27.4X~351X (on 24" monitor)			
Camera	Giga-bit network camera			
Illumination	surface and contour wit	h adjustable LED		
Max. height of workpiece	150mm			
Max. weight of workpiece	20kg			
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110~240V, 50/60Hz			
Dimension (L×W×H)	540×560×850mm 760×600×900mm 970×670×940		970×670×940mm	
Weight	110kg 140kg 240kg		240kg	



lens with coaxial light (optional, must be installed in factory)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

OPTIONAL ACCESSORY

0.5X auxiliary objective	Code: ISD-H-OB05X Working distance: 155mm Magnification: 13.7~175.5X (on 24" monitor)
2X auxiliary objective	Code: ISD-H-OB2X Working distance: 34.5mm Magnification: 54.8~702X (on 24" monitor)
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens	Code: ISD-H210CL, ISD-H320CL, ISD-H430CL
Office software	Code: 7313-OFFICE

SOFTWARE (INCLUDED)

■ Refer to page 409~410 for details magnification of light real-time image X/Y/Z axis selected points controller measuring measuring measuring movement measuring results graphic objects tools



VISION MEASURING SYSTEMS





calibration stylus ball

probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm





computer is included

SPECIFICATION

lens with coaxial light (**optional**, must be installed

in factory)

Code	ISD-V150A	ISD-V250A	ISD-V300A	ISD-V400A
Measuring range (X×Y×Z)	150×100×150mm	250×150×150mm	300×200×150mm	400×300×150mm
Stage size	354×228mm	450×280mm	500×330mm	606×466mm
Glass stage size	210×160mm	306×196mm	350×250mm	450×350mm
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(3.5+L/100)µm (L is	s the measuring length	n in mm)	
Repeatability of X/Y axis	2µm			
Objective	0.7X~4.5X (zoom)			
Working distance	92mm			
Magnification	33X~195X (on 19" monitor)			
Camera	1/3" color CCD, 0.3M pixel			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece	150mm			
Max. weight of workpiece	20kg			
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110/220V, 50/60Hz			
Dimension (L×W×H)	560×540×850mm	760×600×900mm	760×600×900mm	970×670×940mm
Weight	100kg	120kg	140kg	240kg

STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

OPTIONAL ACCESSORY

0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 16.5~97.5X (on 19" monitor)
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 66~390X (on 19" monitor)
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens (with computer)	Code: ISD-V150ACL, ISD-V250ACL, ISD-V300ACL, ISD-V400ACL
Office software	Code: 7313-OFFICE